

## Removal of tetracycline antibiotic in effluents by adsorption using halloysite clay

MRL Silva<sup>a</sup>, ABF Câmara<sup>a</sup>, AVS Pereira<sup>a</sup>, ANF Magalhães<sup>a</sup>, HOMA Moura<sup>a</sup>, E Rodríguez-Castellón<sup>c</sup>, LS de Carvalho<sup>a,\*</sup>

<sup>a</sup> Universidade Federal do Rio Grande do Norte, Instituto de Química

<sup>b</sup> Universidad de Málaga — Departamento de Química Inorgánica, Cristalografía y Mineralogía

\*E-mail: [luciene.santos@ufrn.br](mailto:luciene.santos@ufrn.br)

### Abstract

The clay mineral halloysite, belonging to the kaolin group, can be found in various regions of Brazil, with the southern and southeastern regions being the main extraction areas for this material. Due to its tubular morphology, halloysite can be used in various industries and for different purposes, with adsorption processes being the most commonly employed. The use of halloysite as an adsorbent material in the removal of pharmaceuticals from aqueous media is considered a simple, non-toxic, low-cost method and is under increasing study. The characterization of natural halloysite and acid-treated halloysite was carried out using X-ray fluorescence (XRF), X-ray diffraction (XRD), scanning electron microscopy (SEM), transmission electron microscopy (TEM), and N<sub>2</sub> adsorption/desorption techniques. The removal capacity of the pharmaceutical tetracycline reached 92% using natural halloysite and 98% when acid-treated halloysite was used. The clay mineral halloysite exhibited high efficiency as an adsorbent material for the removal of tetracycline from aqueous media.

**Keywords:** Halloysite; Adsorption; Tetracycline Hydrochloride; Environmental remediation.

### 1. Introduction

The insertion of pharmaceutical waste to emerging contaminants of concern (ECC), due to the rising of its concentration in aquatic effluents [1], has been propelling the research of new adsorbent materials that shows a higher efficiency removal of this compounds, causing less environmental impact. The major part of antibiotics consumed are not completely metabolized by the animal organism, being eliminated through feces and urines [2]. The adsorption is an easy process and widely used due to its low cost, high efficiency and the ease of implementation [3]. Studies prove a better contaminants removal using adsorptive processes as modified halloysite, by acid treatment, due to the increase of contact area caused by the leaching of some metals contained on the material's surface [4,5]. The goal of this job was to characterize the halloysite clay (Hal) and evaluate its efficiency on

the use in the adsorption process, with the removal of tetracycline antibiotic from aqueous media.

### 2. Experimental

#### 2.1 Obtaining and preparation of halloysite

The halloysite clay used at this work was obtained from deposits located in the municipalities of Cantagalo, in the state of Rio de Janeiro/Brazil and provided by the Mineral Technologic Center (CETEM/RJ). After the extraction the samples were dried in oven for 24 hours under 60 °C and submitted to a crushing process. About 10 g of samples were divided and grounded to 106 µm through vibrating ring mills under 700 rpm for 30 seconds. In the end, to get particles smaller than 10 µm, it was used a McCrone mill for 10 minutes with distilled water. The Hal material was submitted to wet granulometric classification using sieves 44 µm under 60 °C for 24 hours and separated before being classified under suspension in 2 µm to separate the clay fraction.

## 2.2 Acid treatment

The clay treated with acid (Hal-A) was obtained by a mixture of 8 g raw halloysite (Hal-N) with 120 mL of chloride acid 2,5 mol.L<sup>-1</sup> solution, stirred for 4 h and under 70°C. In order to separate the solid material from solution and obtain a neutral pH, it was filtered and washed with distilled water. The solid resultant material was dried in a oven for 12 h under 80 °C.

## 2.3 Halloysite characterization

The X-ray diffraction (XRD) was done using a Bruker - D2Phaser (CuK $\alpha$ ,  $\lambda=1,54\text{\AA}$ ) and X-ray fluorescence (XRF) using a Bruker S2 Ranger. The scanning electron microscopy (SEM) was obtained through the equipment Carl Zeiss, Auriga model, with detector type Xflash 410M (Bruker) and transmission electron microscopy (TEM) was obtained through the equipment Philips CCCM 200 Supertwin-DZ4. The N<sub>2</sub> adsorption/desorption method under 77 K (Micromeritics, ASAP 2420), were performed to assess the characteristics and morphology of the material's surface.

## 2.4 Pharmaceutical's adsorption

The adsorption tests of tetracycline were performed in ambient temperature, using concentrations of tetracycline between 20 to 150 mg.L<sup>-1</sup> and adding 0,3 g of the adsorbent material in an 250 mL erlenmeyer. Solutions were adjusted to pH = 5, with sodium hydroxide (NaOH) 0,01 mL/L solution. The time of the adsorption study was set to 24 h to Hal-N and 6 h to Hal-A under stirring conditions at 150 rpm. In order to separate the adsorbent material from the mixture, it was centrifuged in a Daiki centrifuge during 10 min under 3000 rpm. The total absorbance of remaining solution was measured in an UV-VIS spectrophotometer (Shimadzu 1800) in the wave length of 276 nm to obtain the final concentration of the Pharmaceutical. Kinetic and equilibrium data of tetracycline were obtained by the use of mathematical models. The adjustment of models were performed with tools as Excel and Origin 2019b.

## 2.5 Halloysite reuse

In order to promote a cleaner approach to environment and economically viable, one of the main elements in adsorption analysis is the reactivation process. The reactivation tests were

led through four cycles, maintaining the same conditions. After the adsorption stage, the Hal substance was purified with distilled water until the non adsorbed remnants of pharmaceutical (tetracycline chloride) were completely removed; then, the material was submitted to dry in a oven for 80°C for 8 hours. At the end, the adsorbent was stirred in a HCl (0,1 mol.L<sup>-1</sup>) solution for 4 hours in a temperature of 60°C, and then dried at 80 °C for 8 hours.

## 3. Results and discussions

The presence of halloysite clay in the sample was identified by RDX analysis. The halloysite distinctive peaks in  $2\theta = 21,4^\circ$  e  $27,8^\circ$  were identified in X-ray diffractogram, as shows Figure 1 (a). On Figure 1 (b) are presented the results obtained experimentally of adsorption/desorption of N<sub>2</sub> of Hal-N and Hal-A. According to the International Union of Pure and Applied Chemistry (IUPAC) those isotherms can be considered as type IV with hysteresis H3, typical of mesoporous solid materials, with presence of micropores.

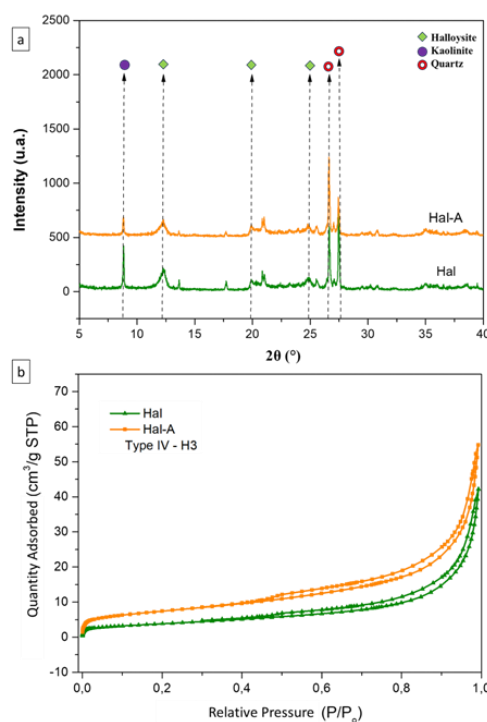


Fig. 1. (a) X-ray diffraction patterns and (b) N<sub>2</sub> adsorption/desorption isotherms at 77 K of halloysite.

XRF analysis allowed to quantify the composition of oxides presents in raw halloysite, this being a material composed mainly of 57,15% silicon oxides (SiO<sub>2</sub>), 28,79% of aluminium (Al<sub>2</sub>O<sub>3</sub>), 7,21% of potassium (K<sub>2</sub>O) and 2,8% of sodium (Na<sub>2</sub>O), as shown in Table 1.

Table 1. Chemical composition of Hal-N.

Composition (%)	SiO <sub>2</sub>	Al <sub>2</sub> O <sub>3</sub>	K <sub>2</sub> O	Na <sub>2</sub> O	MgO	Fe <sub>2</sub> O <sub>3</sub>	Others
Hal	57,15	28,79	7,21	2,80	2,00	1,45	0,06

The results obtained by SEM in different magnifications (Figure 2a) shows a large massive percentage covered by a structure similar to clustered needles, that are outcome of possible halloysite nanotubes grouping. The image obtained through TEM (Figure 2b) displays the nanotubes of the material with different sizes and shapes, varying from 60 to 600 nm length.

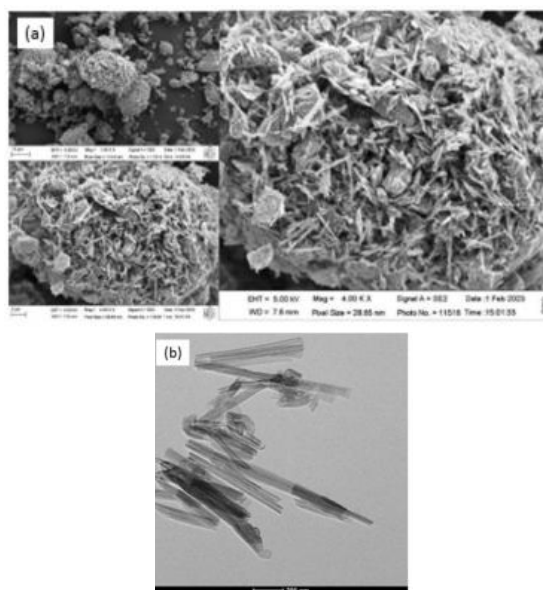


Fig. 2. (a) SEM da Hal-N e (b) TEM da Hal-N.

It had obtained a better fitting to the pseudo-second order model for adsorbents with experimental data of pharmaceutical's adsorption, with determination coefficient next to 1, (R<sup>2</sup> = 0,999). Considering that the pseudo-first order model (q<sub>e,cal</sub> = 0,56 mg.g<sup>-1</sup>) shows a higher difference between q<sub>e</sub> experimental values (3,84 mg.g<sup>-1</sup>) and obtained through pseudo-second order (3,87 mg.g<sup>-1</sup>), where lower values were obtained to tetracycline with Hal-A, appointing that the chemisorption process determines the velocity ratio

of the adsorption [6]. The adsorption study with Hal-A (q<sub>e</sub> = 4,08 mg.g<sup>-1</sup>) presented a higher bulk adsorbed in the pharmaceutical compared to Hal-N (q<sub>e</sub> = 3,84 mg.g<sup>-1</sup>), with a percentage increase removal of 92% in the time of 24h, to 98% in 6h, respectively (Table 2).

Isotherms mathematics were obtained from equilibrium studies, and showed a better adjustment to Langmuir's model (R<sup>2</sup> > 0,9909), suggesting a monolayer chemisorption model on adsorbent surface with finite sites' number. Langmuir's monolayer adsorption capacity (Q<sub>m</sub>) risen from 2,12 to 3,05 mg.g<sup>-1</sup> to tetracycline with Hal-A use, even using ¼ times working time from Hal-N adsorption. The results from Freundlich's model denote a favorable adsorption process for heterogeneous systems or multilayer adsorption and show adjustment to Hal, with R<sup>2</sup> > 0,9444, verified through values of 1 < n < 10 (Table 3).

Table 2. Kinetic parameters of drug adsorption.

Kinetic Parameters	Hal-N	Hal-A
q <sub>e, exp</sub> (mg/g)	3,84	4,08
<b>Pseudo-second order</b>		
q <sub>e</sub> (mg/g)	0,56	0,48
K <sub>1</sub>	3,00 x 10 <sup>-4</sup>	2,60 x 10 <sup>-3</sup>
R <sup>2</sup>	0,9799	0,848
<b>Pseudo-second order</b>		
q <sub>e</sub> (mg/g)	3,87	4,04
K <sub>2</sub>	7,10 x 10 <sup>-3</sup>	0,12
R <sup>2</sup>	0,9998	0,9998

Table 3. Drug adsorption equilibrium parameters.

Isothermal Parameters	Hal-N	Hal-A
<b>Langmuir</b>		
q <sub>m</sub> (mg/g)	2,12	3,05
K <sub>L</sub>	3,12	2,58
R <sub>L</sub>	0,01	0,01
R <sup>2</sup>	0,9909	0,9909
<b>Freundlich</b>		
n	2,87	2,25
K <sub>F</sub> (L/g)	5,27	6,34
R <sup>2</sup>	0,9721	0,9721

Hal and Hal-A1 reused showed a noticeable performance on tetracycline chloride elimination

(Figure 3), revealing a lowering efficiency removal after each cycle. This result suggests that the methodology was well succeeded on maintaining it's effectiveness in pharmaceutical's elimination. It's worth mentioning the Hal-A1 efficiency in this experiment, once even after the fourth cycle it exhibited high adsorption capacity.

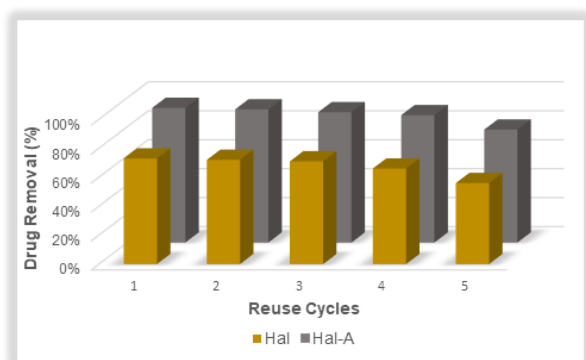


Fig. 3. Reuse of (a) Hal-N and (b) Hal-A after tetracycline adsorption.

The characterization's analysis of halloysite clay confirmed the potent use for adsorption, particularly because of its composition and morphological characteristics. Raw and acid halloysites presented good perspectives on pharmaceutical's adsorption in effluents.

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