

# Fixed-bed adsorption of Escitalopram onto a niobium-based nanozeolite

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#### Abstract

Drugs (e.g., Escitalopram) are challenging to remove from water due to their chemical/thermal stability, low biodegradability and resistance to conventional water treatments. Nanozeolites have been attracted to the adsorption field due to their high surface area, thermal stability, and acidity. Nanozeolite acidity can be enhanced by the incorporation of metals/semi-metals in its structure. Thus, the present work aims to synthesize and characterize a niobium-based zeolitic nanoadsorbent for the removal of the Escitalopram drug from water, in a fixed-bed operation. Niobium-based nanozeolite (nFAU@10\_Nb) was obtained by hydrothermal method combining zeolite precursors and ammonium niobium(V) oxalate (10 wt.%), followed by calcination at 500°C for 120 min. The nFAU@10\_Nb was characterized by XRD, DLS, and pH<sub>ZCP</sub>. XRD identified faujasite, niobium pentoxide, and lueshite for nFAU@10\_Nb and ZP = -5.05 ± 2.25 mV. nFAU and nFAU@10\_Nb showed pH<sub>ZCP</sub> 7.06 and 6.72, respectively. The fixed-bed adsorption showed 80% drug removal up to breakthrough time (35 min) for nFAU, whereas 89% removal was reported up to 50 min under 20 mL min<sup>-1</sup>, pH 7.71, and 1.0 g of nanoadsorbent. The experimental data were better fitted by Thomas model, indicating a high affinity between the Escitalopram and the nanoadsorbent. nFAU@10\_Nb showed higher column adsorption capacity ( $q_e = 3.39 \text{ mg g}^{-1}$ ) than nFAU ( $q_e = 0.87 \text{ mg g}^{-1}$ ). The maximum adsorption capacity for nFAU and nFAU@10\_Nb were 81.8 and 74.6 mg g<sup>-1</sup>, respectively. Therefore, this work confirms that niobium can enhance the adsorption capacity and acidity of alternative nanozeolites, being useful as a starting point for scale-up studies.

Keywords: Niobium; Nanozeolites; Drugs; Nanoadsorbents; Sustainability

#### **1. Introduction**

Since the onset of the COVID-19 pandemic in 2019, there has been a noticeable rise in the consumption of psychiatric drugs, such as antidepressants, anti-anxiety drugs, mood stabilizers, and antipsychotics [1].

These contaminants are particularly challenging to eliminate due to their chemical and thermal stability, low biodegradability, and high water solubility, which make them resistant to conventional wastewater treatment methods [2]. In addition, pharmaceutical residues can accumulate in aquatic organisms, leading to endocrine disruptions and various health issues such as reproductive, developmental, and metabolic disorders [3].

Nanozeolites have emerged as a promising solution for environmental remediation. With their acidity, higher surface area, pore volume, and stability compared to micro-sized zeolites. nanozeolites exhibit a strong affinity for organic pollutants [4]. In addition, nanozeolites can be synthesized through eco-friendly methods using residual alumina and silica [5]. Moreover, the nanozeolites' acidity can be enhanced with the incorporation of some elements in its chemical composition, such as zirconium (Zr), lanthanum (La), zinc (Zn), niobium (Nb), aluminum (Al) and These chemical changes can boron (B) [6]. significantly enhance the Lewis acidity and hence, lead to a higher affinity of nanozeolite for organic pollutants, including pharmaceutical contaminants [7]. In this view, the present work aims to synthesize characterize a niobium-based and zeolitic



nanoadsorbent for the removal of the Escitalopram drug from an aqueous solution, in a fixed-bed operation.

# 2. Materials and Methods

## 2.1. Synthesis of Zeolite, and Zeolite with Nb

The Faujasite nanozeolite (nFAU) was synthesized bv hvdrothermal using the (agro)industrial waste such as rice husk (grain processing industry), and residual sludge (water treatment plant). In this sense, 2.15 g of  $Al_2O_3$  and 0.68 g of SiO<sub>2</sub> were diluted in 60 mL of 2 mol  $L^{-1}$ NaOH (99%, Synth<sub>®</sub>) under magnetic stirring (150 rpm / 25  $\pm$  2 °C for 20 min). Subsequently, the mixture was transferred to a reaction in a stainlesssteel autoclave lined with polytetrafluoroethylene (PTFE) heated at 90 °C for 600 min, washed, and dried in an oven at 80 °C for 720 min [8]. Furthermore, the same procedure was repeated with the addition of 10% (m/m) of Ammonium niobate(V) oxalate hydrate (C<sub>4</sub>H<sub>4</sub>NNbO<sub>9</sub>·H<sub>2</sub>O, 99%, Sigma-Aldrich<sub>®</sub>). Then, the final material was calcinated at 500°C for 120 min at a 10 °C min<sup>-1</sup> rate.

#### 2.2. Characterization of Zeolites

The crystalline phases of the samples were identified by X-ray Diffraction (XRD) in a Bruker diffractometer (model D2 Advance) using a copper tube ( $\lambda_{Cu-\alpha} = 0.15406$  nm, Bragg angle ranging from 5° to 70°, and accelerating voltage and current of 30 kV and 30 mA, respectively. Moreover, the Bragg and Debye-Scherrer equations were used to determine the interplanar distance (d) and the average crystallite size  $(d_c)$ , respectively, specified in Equation (1)-(2) [9]. The surface charge of the zeolites (zeta potential) was determined by Doppler Light Scattering in the Malvern-Zetasizer® equipment (model nano ZS, ZEN3600). The characteristics in an aqueous medium such as Hydrodynamic Particle Diameter (PHd) and Polydispersity (Pd) of the samples were established by Dynamic Light Scattering (DLS). The zero charge point (pH<sub>ZCP</sub>) of the samples was determined using the 11-point test calculating the  $\Delta pH$  [10].

$$d = \frac{n * \lambda_{Cu-\alpha}}{2 * sen(\theta)}$$
(1)

$$d_c = \frac{0.94 * \lambda_{Cu-\alpha}}{\beta * \cos(\theta)}$$
(2)

Where:  $\theta$  = Bragg diffraction angle (°); n is the diffraction order; and  $\beta$  = full width at half maximum (FWHM).

# 2.3. Adsorption of Escitalopram in Fixed-bed Column

The fixed-bed adsorption was carried out on a bench-scale system (20 L) operating at flow rate 20 mL min<sup>-1</sup>, adsorbent mass 1.0 g and at pH 4 and 8. The absorbance of the effluent was measured in a UV-Vis Spectrophotometer (Shimadzu) at a wavelength equal to 239 nm (maximum light absorption of Escitalopram), with the aliquots (3 mL) collected at predetermined intervals (0, 3, 5, 10, 15, 30, 45, 60, 75, 90, and 120 min). The experimental data were fitted to the Thomas, and Yoon-Nelson non-linear kinetic models [11].

## 3. Results and Discussion

## 3.1. Characterization Results of Zeolites

The Figure 1(a) presents the XRD patterns of the samples, where the nFAU@10\_Nb presented the crystalline phases: Faujasite (AlNaO<sub>5.4</sub>Si<sub>1.7</sub>, JCPDS  $n^{\circ}$  12-0228,  $d_{c}$ = 14.55 nm) at 6.21° (111, d= 7.09 Å), 10.06° (220, d= 4.39 Å), 11.88° (221, d= 3.72 Å), 15.68° (222, d= 2.83 Å), 20.19° (440, d= 2.22 Å), 23.02° (553, d= 1.95 Å), and 31.13° (555, d= 1.48 Å); Niobium Pentoxide (Nb<sub>2</sub>O<sub>5</sub>, JCPDS n° 43-1042,  $d_c= 21.72 \text{ nm}$ ) at 14.01° (012, d= 3.16 Å), 24.44° (110, d= 1.85 Å), 26.72° (111, d= 1.70 Å), 32.60° (312, d= 1.42 Å), and  $50.22^{\circ} (221, d= 1.00 \text{ Å})$ ; and Lueshite (NaNbO<sub>3</sub>, JCDPS n° 75-2102, d<sub>c</sub>= 42.87 nm) at 22.82° (001, d= 1.97 Å), 46.67° (002, d= 1.05 Å), 52.50° (380, d= 0.96 Å), and 57.97° (212, d= 0.90 Å) confirming the presence of Nb in the nanostructure of the Faujasite nanozeolite. Furthermore, the formation of the Lueshite phase is due to the amount of sodium used to solubilize the components.-Table 1 shows the surface properties of the Samples.

Table 1. Surface properties of samples.

		•		
Samples	ZP (mV)	PHd (nm)	Pd	
nFAU	-16.1 ± 2.76	$\begin{array}{r} 3522 \pm \\ 788 \end{array}$	$\begin{array}{c} 0.58 \pm \\ 0.05 \end{array}$	
nFAU@10_Nb	-5.05 ± 2.25	$\begin{array}{c} 1222 \pm \\ 181 \end{array}$	$\begin{array}{c} 0.67 \pm \\ 0.07 \end{array}$	
Escitalopram	-12.4 ± 1.77	$381\pm87$	$\begin{array}{c} 0.32 \pm \\ 0.04 \end{array}$	



According to Table 1, the nFAU presented a negative surface charge indicating electrostatic repulsion with the escitalopram. However, the pH<sub>ZCP</sub> demonstrated in Figure 1(b) of nFAU@10\_Nb was of 6.72 indicating a protonated surface in adsorbent when the pH was above the pH<sub>ZCP</sub> causing an increase in electrostatic interactions and adsorption. Moreover, the HPz (>1000 nm), and Pd (>0.6) values of the zeolites indicated an overestimated value due to the strong electrostatic interactions between the solvent and the constituents generally oxides of silicon, aluminum, sodium, and niobium. In this sense, the stability of the zeolites can be explained due to the tendency of the atoms to relax, reducing the surface energy and agglomerating the particles [12].

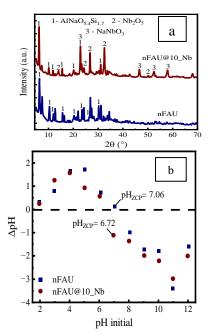


Figure 1. (a) Diffractograms; and (b)  $pH_{ZCP}\ of$  Zeolites

#### 3.2. Adsorption

Table 2 shows the results of the adsorption column performance for all samples based on the breaktrhough time  $(t_r)$ , the fraction of the bed used for adsorption  $(F_{bed,ads})$  and adsorption capacity  $(q_e)$ 

**Table 2.** Fixed-bed adsorption performance of the samples and the column adsorption capacity

Samples	pН	$t_b \ (min)^*$	F <sub>bed,ads</sub> (%)	$q_e$ (mg g <sup>-1</sup> )
nFAU	8	35	63.6	0.87

nFAU@10_Nb	8	50	65.9	3.39
nFAU@10_Nb	4	44	70.9	2.63

\* time at which C/Co =  $0.20 | 25^{\circ}$ C | adsorbent mass = 1.0 g | bed height = 1.5 cm

According to the results, t<sub>b</sub> was higher for nFAU@10\_Nb than the pristine nFAU, which indicates that more adsorption of Escitalopram occurs during the fixed-bed operation. According to experimental results, around 80% adsorption is reported for nFAU at 35 min, whereas 88-89% is observed for nFAU@10\_Nb at 44 and 50 min. Moreover, Escitalopram shows pKa 9.8, which indicates that the amine groups are fully protonated, which enhances the electrostatic interaction of this drug with the negative surface of nFAU at pH 8. Furthermore, the incorporation of Nb in the nFAU increased its adsorption capacity and acidity[14]. It was probably due to the enhanced Lewis acidity of the nanozeolite by the presence of Nb and some Al in the nanoadsorbent structure [15]. Moreover, the acidic Lewis sites of nFAU@10\_Nb attributed to the Nb and Al atoms can promote higher interactions between F and N atoms present in the chemical structure of Escitalopram. Moreover, this result can be attributed to the Nb-based precursor (ammonium niobate(V) oxalate) used in the nanozeolite synthesis, which can act as a porogenic agent, generating mesoporosity in the nanoadsorbent [16].

#### 3.3 Kinetic studies

The adsorption data were fitted to Thomas and Yoon-Nelson kinetic models. The results of curve fitting are shown in Table 3.

Table 3. Curve fitting of experimental data

	Thomas		
	nFAU	nFAU@10_Nb	
k <sub>TH</sub> (L mg <sup>-1</sup> min <sup>-1</sup> )	0.038	0.035	
$q_{max} (mg g^{-1})$	95.10	81.77	
$\mathbb{R}^2$	0.9972	0.9780	
	Yoon-Nelson		
$K_{YN}(min^{-1})$	0.076	0.9954	
$\tau$ (min)	51.82	74.60	
$\mathbb{R}^2$	0.9971	0.9783	

\* Flow rate = 20 mLmin<sup>-1</sup> adsorbent mass = 1.0 g | pH 8

According to Table 3, the adsorption of Escitalopram onto nFAU data was better fitted by the Thomas model, indicating that the adsorption



process may be governed by a more balanced dynamic between adsorption and desorption, suggesting a more uniform distribution of active sites on the nFAU@10\_Nb surface [17]. However, regarding the adsorption of Escitalopram on nFAU@10\_Nb, the Yoon-Nelson model was reported as the best fit, indicating a high affinity between the Escitalopram and the nFAU surface, resulting in efficient occupation of adsorption sites [18]. According to the Thomas model, the maximum adsorption capacity for nFAU and mFAU@10\_Nb were 81.8 mg g<sup>-1</sup> and 74.6 mg g<sup>-1</sup>, respectively

## 4. Conclusion

novel nanoadsorbent was successfully А synthesized in two steps. The incorporation of niobium by the use of oxalate-based precursor resulted in a higher adsorption capacity for faujasite. Therefore, this strategy was suitable for producing nanozeolites with enhanced performance in fixedadsorption. Furthermore, future studies bed involving variations in fixed-bed diameter, bed height and flow rate are required to obtain more information on the process. Therefore, the findings reported in this work can be used as a starting point for scale-up studies.

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